

ABSTRAK

EVALUASI PENGAWASAN KUALITAS PRODUK SELESAI

Studi Kasus Pada Produk Garmen PT Dan Liris Sukoharjo

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Tujuan penelitian ini adalah: Untuk mengetahui apakah pengawasan kualitas produk selesai (barang jadi) yang dilaksanakan PT Dan Liris sudah efektif. Penelitian ini dilaksanakan di perusahaan PT Dan Liris Sukoharjo Solo.

Metode pengumpulan data dalam penelitian ini adalah: wawancara, observasi dan dokumentasi. Data dianalisis dengan menggunakan uji perbedaan proporsi kerusakan. Kemudian untuk memenuhi perbaikan standar kerusakan dilakukan analisis *P-Chart*.

Berdasarkan analisis data dapat disimpulkan bahwa pengawasan kualitas produk selesai yang dilaksanakan PT Dan Liris sudah efektif. Hal ini dapat dilihat dari hasil uji perbedaan proporsi kerusakan.

Adanya kerusakan produk disebabkan oleh beberapa faktor yaitu faktor intern dan faktor ekstern. Faktor intern meliputi *skill* operator, sistem kontrol dan mesin produksi. Sedangkan faktor ekstern meliputi bahan baku dan *delivery time*.

ABSTRACT

EVALUATION OF THE FINISHED PRODUCT QUALITY CONTROL

Case Study of Garment Product at PT Dan Liris Sukoharjo

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The purpose of this study was to identify whether the finished product quality control performed by PT Dan Liris has been effective. This study was held at PT Dan Liris, Sukoharjo, Solo.

The data collection methods used in this study were interviews, observation and documentation. The data was analyzed using the defect proportion differences test. Then the P-Chart analysis was performed to improve the defect standard.

Based on the data analysis it could be concluded that the finished product quality control performed by PT Dan Liris has been effective. This can be seen from the results of the defect proportion differences test.

The product defects were caused by various factors that could be classified into internal and external factors. The internal factors involved the operator's skills, the control system and the production machinery. While the external factors involved the raw materials and the delivery time.