

## ABSTRAK

Penelitian ini menggunakan mesin pendingin buah yang menggunakan siklus kompresi uap dengan panjang pipa kapiler 200 cm , daya kompresor 1/5 Hp, refrigeran 134a, kondensor yang memiliki lekukan sebanyak 12U dan evaporator standar yang digunakan kulkas 2 pintu. Data yang diambil yaitu (a) suhu refrigeran saat masuk kompresor ( $T_1$ ), (b) suhu refrigeran saat keluar kondensor ( $T_3$ ), (c) suhu beban pendinginan ( $T_{bebani}$ ), (d) tekanan rendah refrigeran masuk kompresor ( $P_1$ ), (e) tekanan tinggi refrigeran keluar kompresor ( $P_2$ ), (f) tekanan tinggi refrigeran masuk pipa kapiler ( $P_3$ ), (g) tekanan rendah refrigeran keluar pipa kapiler ( $P_4$ ), (h) besar tegangan listrik untuk kerja kompresor ( $V$ ) dan (i) besar arus listrik untuk kerja kompresor ( $I$ ).

Penelitian ini memberikan hasil (a) mesin pendingin buah telah berhasil dibuat dan bekerja dengan baik, suhu evaporator mesin pendingin buah mencapai  $-23^{\circ}\text{C}$ , mampu mendinginkan buah hingga mencapai suhu  $4^{\circ}\text{C}$ , (b) kerja kompresor per satuan massa refrigeran ( $W_{in}$ ) rata-rata 52,16 kJ/kg, (c) kalor yang dilepas kondensor per satuan massa refrigeran ( $Q_{out}$ ) rata-rata 187,83 kJ/kg, (d) kalor yang diserap evaporator per satuan massa refrigeran ( $Q_{in}$ ) rata-rata 135,50 kJ/kg, (e) COP<sub>aktual</sub> rata-rata 2,59, (f) COP<sub>ideal</sub> rata-rata 3,58, (g) laju aliran massa refrigeran ( $m$ ) rata-rata 0,00343 kg/detik, dan (h) Efisiensi ( $\eta$ ) rata-rata 72,16%.

Kata Kunci : Refrigeran, COP<sub>aktual</sub>, COP<sub>ideal</sub>, Efisiensi.

## ABSTRACT

This research used cooler fruit machine that using the vapor compression cycle with 200 cm length of capillary pipe, 1/5 Hp compressor power, 134a refrigerant, condenser that has 12U curvature and standard evaporator that is used by 2 doors refrigerator. The data that gathered such as (a) the temperature when enters compressor ( $T_1$ ), (b) the temperature when leaves condenser ( $T_3$ ) (c) the temperature of cooling burden ( $T_{burden}$ ), (d) the refrigerant low pressure enters compressor ( $P_1$ ), (e) refrigerant high pressure leaves compressor ( $P_2$ ), (f) the refrigerant high pressure enters capillary pipe ( $P_3$ ), (g) the refrigerant low pressure leaves capillary pipe ( $P_4$ ), (h) the electric tension for compressor ( $V$ ) and (i) the electric flow for compressor.

This research results are (a) the cooler fruit machine has finally made and works well, the temperature of its evaporator reach  $-23^{\circ}\text{C}$ , can refrigerate fruits reaching  $4^{\circ}\text{C}$ . (b) the work of compressor for each refrigerant mass ( $W_{in}$ ) average is 52,16 kJ/kg, the heat which is heated condenser for each refrigerant mass ( $Q_{out}$ ) average is 187,83 kJ/kg, the heat which was absorbed by evaporator for each refrigerant mass ( $Q_{in}$ ) average is 135,50 kJ/kg,  $\text{COP}_{actual}$  average is 2,59,  $\text{COP}_{ideal}$  average is about 3,58, the rate of refrigerant mass flow average is 0,00343 kg/seconds and Efficiency ( $\eta$ ) average is 72,16 %.

Keywords : Refrigerator,  $\text{COP}_{actual}$ ,  $\text{COP}_{ideal}$ , efficiency.